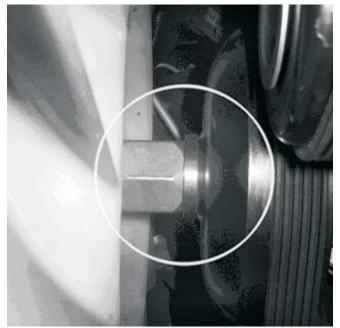


## **INSTALLATION INSTRUCTIONS**

Important! Read all instructions before you begin installation.

- 1. After installing the MPFI Spacer. Do not re-install the air duct assembly or the plastic engine cover.
- 2. Use penetrating oil (like Liquid Wrench on to the Fan Clutch Nut).
- **3.** Remove the cooling fan from the water pump using the proper size wrench on the nut (normally it will take a second person to keep the pulley from turning).
- **4.** Once the Fan Clutch Nut is loose remove the fan (Be careful not to harm the radiator with the blades).
- **5.** Clean the penetrating oil from the threads and install the **Trans Dapt Fan Spacer** over the water pump shaft.
- **6.** Reinstall the Fan Clutch Nut using <u>Thread locking compound (like Loctite)</u>. Torque to Factory Specs. **See Photo #1.**
- 7. Install your Trans-Dapt MPFI spacer part# 2566 or 2766 following the instructions.
- **8.** Check the clearance between the air duct assembly and the fan blades. If more space is needed you may need to cut a notch in the rubber seal to the Throttle body. This will allow you to slide the air duct assembly farther onto the throttle body past the aluminum stop. Adding more space between the and the duct. **See photo #2.**
- **9.** Reinstall the air duct assembly to the throttle body to air cleaner and secure. Double check the clearance taking into consideration fan flex. Reinstall the plastic engine cover.

Photo #1 Photo #2





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